



DIGITAL MANUFACTURING PARAMETERS

DIGITAL PRINTING

Quantity: 25 copy minimum
Color(s): One-color or four-color
Type: Text and insert printing

Endsheet Options

80# Matching Cream or White

Paper Selections	Brightness	Opacity	PPI
45# Natural Offset	74	91	640
50# White Offset	94	91	526
50# Natural Offset	78	92	400
55# Natural Offset	78	92	360
60# White Offset	94	93	450
70# Gloss Coated	94	92.5	630
70# Matte Coated	94	93.5	540

BINDING

Trim sizes: 4" x 7" through 9" x 12"
Bulk range: minimum 1/8" papercover
minimum 1/4" hardcover
maximum 2.0" for both
Bind styles: Adhesive hardcover
Adhesive papercover

Headband Colors

White	Black/White	Black/Gold
Black	Blue/White	Red/Gold
	Red/White	

Case Cover Choices*

Arlington Onyx Vellum
Arlington Indigo Vellum
Arlington Charcoal Linen
Arlington Khaki Linen
Sierra Medium Blue
Excel Kidskin Black
Rainbow Antique Sand
Rainbow Antique Black
Rainbow Antique Forest
Rainbow Antique Navy
Rainbow Antique Red
Rainbow Antique Maroon

Stamping Foils

Infinity foil selections
Gold 955
Gold 82
Dusted Gold 885
Silver 10
Silver 17
Metallic Red 45
Metallic light Blue 20
Black PM990
White PM100
Red PM450
Cream 110

**If a hardcover book is above 2" in bulk ONLY the 80# Rainbow selections above are available.*

COMPONENT PRODUCTION

Color(s): One-color through four-color

Component Paper stock:	Papercovers – 12 point Preprints – 100# Bookjackets – 100#
Lamination:	Gloss or matte lay-flat

ORDERING INFORMATION

Convenient web interface portal at www.MapleShortRun.com
Full media flexibility between our offset and digital platforms via the *FlexStream* program
Please contact your Sales Representative for additional information on digital printing